



















BODYFILLER 260 POLYESTER SPRAY FILLER

Technical Data Sheet No 503

<p>VOC compliant with the regulations</p> <p>2K polyester-based Spray Filler</p> <p>Ideal for filling of rough surface areas</p> <p>Easily applied, by spray gun</p> <p>Non porous surface</p>	<p>General Technical Description</p> <p> Mix 100 parts BodyFiller 260 with 5 parts Body Hardener</p> <p> 30s / 20°C (68°F) 0-5% BODY POLY 780/ Acryl 74 0</p> <p> Non force dry 2-3h / 23°C (73°F) Oven force dry – 30 min / 60°C (140°F)</p> <p> IR drying 6-10 min distance: 60-70cm</p>	<p>Surface</p> <p>Rough metallic surface</p>	<p>Pretreatment / Cleaning of substrate</p> <p> Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.</p> <p>Make sure the surface is first wiped dry and then air dried</p> <p> Make sure you always use appropriate face protection and good ventilation</p>
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Product Application: Apply with a spray gun when mixed with hardener directly on metallic, surfaces

<p> 100:5 mix with BODY HARDENER Pot life: 45min / 23°C (73°F)</p> <p> 5-10% Body Poly 780 Thinner</p> <p> Cup 6 30s DIN 4 @ 20 °C (68°F)</p> <p> Gravity feed spray gun: 2.5 – 3 mm 3-5 bar inlet pressure</p> <p> Non force dry 2-3h / 23°C (73°F) 30min/60°C (140°F) panel temperature</p> <p> Short wave 6 – 10 min Lamp distance: 60-70cm</p>	<p> P120- P240</p> <p> Store in a cool place</p> <p> Always wear protective equipment</p> <p> Follow the application instructions mentioned in this TDS</p>	<p>Flash Point: 17°C / 63°F</p> <p>Specific Gravity: 1.40g/cm³</p> <p>Solid Content (No thinner): 72% Weight</p> <p>VOC (2004/42/EC) This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540g/L. The VOC content in the ready for use form of this product is 240 g/L. 2004/42/IIB(b)(540)240</p> <p>Theoretical Coverage: -</p> <p>Cleaning of equipment: Clean after final use with Body 767 EXTRA NITRO THINNER</p>	<p>Remarks:</p> <ul style="list-style-type: none"> • Application only with Body Hardener. Mix well with putty. Do not add more than 5% as this may cause staining of the topcoat finish. • Avoid other thinners (e.g. NITRO THINNER). • Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork. • Do not apply at temperatures below +5°C (+41°F) • It can be used by countries that do not adopt the VOC legislation as well. • In temperature above 80 - 100°C (176 - 212°F) reduce the quantity of hardener by 50% to avoid the possibility of peeling. <p>Storage shelf life:</p> <ul style="list-style-type: none"> • Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 12 months in unused original containers.
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Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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