

F 216 SOFTPLUS FILLER

Technical Data Sheet No 517



VOC compliant with the regulations

Two component fine polyester based filler

New generation filler suitable for metallic and wooden surfaces

Dries quickly

Easy sanding

General Technical Description



Mix 100 parts F 216 SOFTPLUS with 2-3 parts Body Hardener



Non force dry
20-30 min / 23°C (73°F)



IR drying 5-8 min
distance: 60-70cm



Heat Resistant
80-100°C (176-212°F)

Surface

Bare metal

Aluminium

Galvanized

Stainless steel

Wooden

Polyester surfaces

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is first wiped dry and then air dried.



Make sure you always use appropriate face protection and good ventilation

Product Application: Apply with a spatula when mixed with hardener directly on metallic, wooden or polyester surfaces



100:3 mix with
BODY HARDENER
Pot life: 4min / 23°C (73°F)



P 120 – P 360
Sanding by hand, wet

Flash Point:
31°C / 88°F

Specific Gravity:
1.60g /cm³

Solid Content (No thinner):
83% Weight

VOC (2004/42/EC)
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/L. The VOC content in the ready for use form of this product is 150 g/L.
2004/42/II(b)(250)150

Theoretical Coverage:
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Cleaning of equipment:
Clean after final use with Body 767 EXTRA NITRO THINNER

Remarks:

- Application only with Body Hardener. Mix well with putty. Do not add more than 3% as this may cause staining of the topcoat finish.
- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5°C (+41°F)
- It can be used by countries that do not adopt the VOC legislation as well.
- In temperature above 80 - 100°C (176 - 212°F) reduce the quantity of hardener by 50% to avoid the possibility of peeling.
- Dry sanding is always recommended.
- If wet flatting, dry thoroughly in the spray booth before any re coating.

Storage shelf life:

- Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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