



BODY TOP NC FILLER

Technical Data Sheet No 114

VOC compliant with the regulations

1K NITRO FILLER

Excellent metal protection

Easy to apply

Excellent physical properties

General Technical Description



Mix 100 parts BODY TOP N.C. FILLER with 80 parts BODY 767 EXTRA NITRO THINNER

Air dry
20-30min / 23°C (73°F)

Surface

Applied on sanded metallic surfaces

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is first wiped dry and then air dried



Make sure you always use appropriate face protection and good ventilation

Product Application: A 1K Nitrocellulose based filler

2-3 passes »»» Apply 2-3 thin layers over sanded areas only.



Stir well BODY TOP N.C. FILLER



5-10 min / 23°C (73°F)
Final flash off time

Flash Point:
12°C / 55°F

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature



80% BODY 767 EXTRA NITRO THINNER



Non force dry
40µm (1.6mil)
20-30min / 23°C (73°F)

Specific Gravity:
1.20 g/cm³

- Application only with the recommended solvents

- Do not use at temperatures below 15°C (59°F).



Ready to spray:
18-24 s
DIN 4 @ 20°C (68°F)



Wet sanding
P600 - P1000

VOC (2004/42/EC)

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The VOC content of this product is not within the specified limits and should not be used where the regulation applies

Storage Shelf life:

- Store in a cool place (+5°C to 25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



Compliant Spray gun
1.5 – 1.8 mm
2-3 bar (29-44psi)
inlet pressure
2-3x coats = 40 micron (1.6mil)



- HB BODY Color Solutions Basecoat
- HB BODY Color Solutions 2K
- HB BODY Clears

Theoretical Coverage:

6 - 7 m² / L at 40micron (1.6mil) dry film thickness

Cleaning of equipment:

Clean after final use with BODY 767 EXTRA NITRO THINNER



HVLP Spray gun
1.5 – 1.7 mm
2 bar (29psi)
inlet pressure
2-3x coats = 40 micron (1.6mil)



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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